

Shapes & Arches

New Concept Arch

A-45 Angle Stretcher

S-ST-5
Ogee Rowlock

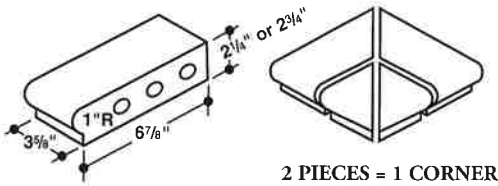
S-ST-1
Ogee Header



Pine Hall Brick

STANDARD PRODUCTION SHAPES

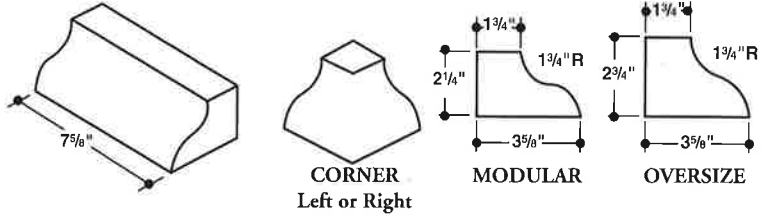
S-ST-1 Ogee Header



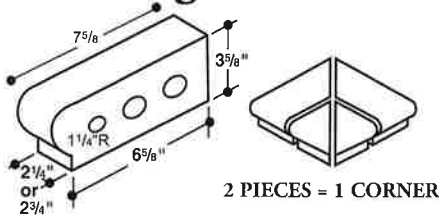
2 PIECES = 1 CORNER

Note: overall length = 7⁵/₈"

S-WT-4 Ogee Stretcher Watertable

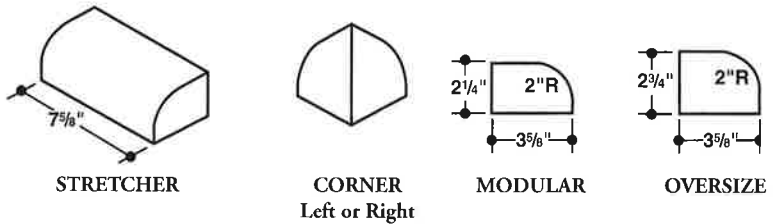


S-ST-5 Ogee Rowlock



2 PIECES = 1 CORNER

S-WT-2 Bullnose Stretcher Watertable



ESTIMATING HINT:

Figure S-ST-1 shapes at 3.0 per linear ft.

Figure stretcher watertables at 1.5 per linear ft.

Figure S-ST-5 shapes at 4.5 per linear ft. for modular size and 4.0 per linear ft. for oversize.

STANDARD PRODUCTION SHAPES - STOCK COLORS:

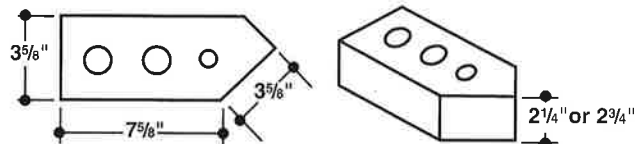
Tidewater Series, Vintage Collection, Old World Series & Dan River

Handcraft Oversize

Wirecut F/R Modular - S-ST-1 & ST-1 corner only.

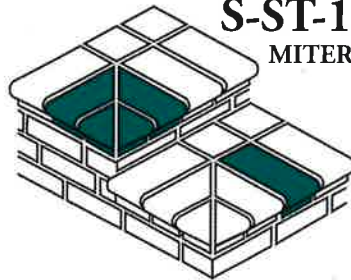
Note: Shapes are typically cored. If solid shapes are needed, call for quote.

A-45 Angle Stretcher

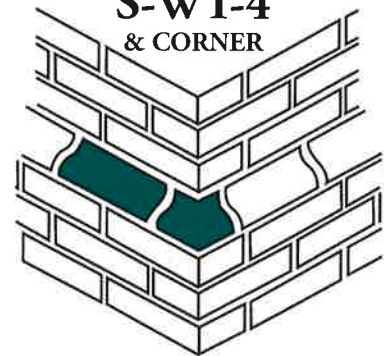


Applications

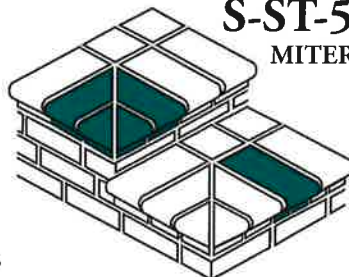
S-ST-1 & ST-1 MITERED CORNER



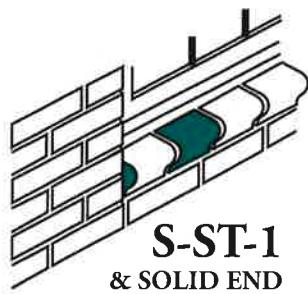
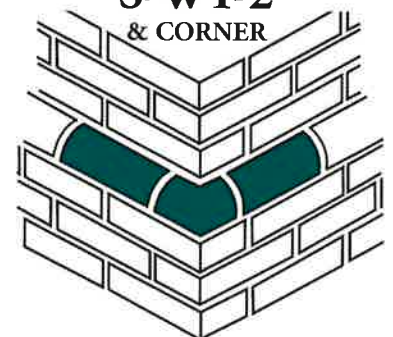
S-WT-4 & CORNER



S-ST-5 & ST-5 MITERED CORNER



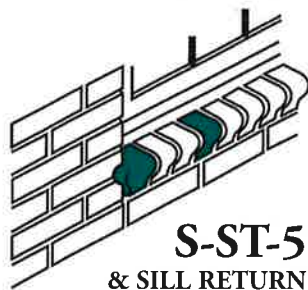
S-WT-2 & CORNER



S-ST-1

& SOLID END

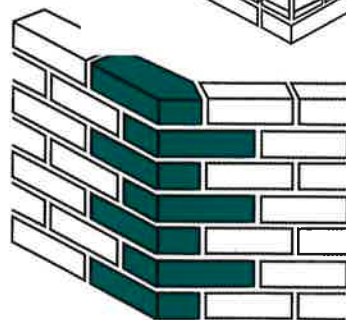
Order 2 solid ends per opening



S-ST-5

& SILL RETURN

specify LEFT and RIGHT returns



A-45

NEW CONCEPT ARCH



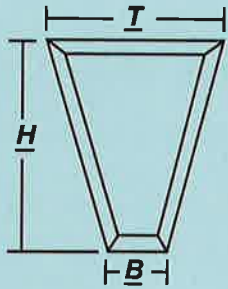
ESTIMATING HINT:
Figure 2 left and 2 right pieces per linear ft. for each masonry opening. Key (width) is included when using this estimation, but sold separately. Brick arch keys come in one piece. Left and right pieces are one piece with a false 3/8" mortar joint. Arches are available in 4 course modular and oversize. Optional concrete key also available. New concept arch standard skew angle is 75 degrees.

NEW CONCEPT ARCH STOCK COLORS:

Tidewater Oversize Tumbled, Vintage Oversize, Old World Series & Dan River Handcraft Oversize

BRICK KEY MEASUREMENTS

	Modular	Oversize
Top	8 7/8"	9 5/8"
Bottom	3 3/4"	3 5/8"
Height	10 1/8"	12 1/8"



PRECAST CONCRETE KEY

KEY TYPE
4 course modular
4 course oversize
5 course oversize

HEIGHT
10 1/8"
12 1/8"
15 1/4"

TOP
9"
10 1/4"
12 1/2"

BOTTOM
3 3/4"
3 3/4"
4 1/2"

DEPTH
3 5/8"
3 5/8"
3 5/8"

CATALOG KEYS:

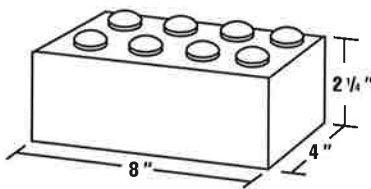
Buff & Gray straight edge & 3/4" bevel
White straight edge
Lead time - 4 to 6 weeks

STOCK KEYS: White 3/4" bevel

Note: Custom Arches on Page 4.

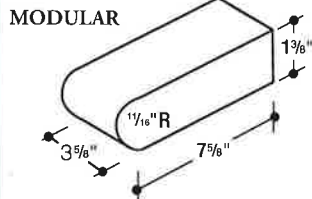
STANDARD PRODUCTION PAVER SHAPES

ADA Truncated Dome Paver

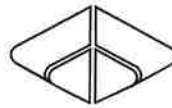


Stock: Red (call for additional colors)

S-ST-2 Brookstown

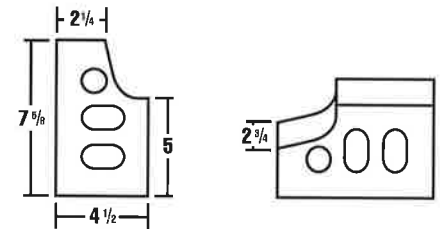


Stock: Wirecut Full Range



2 PIECES - 1 CORNER

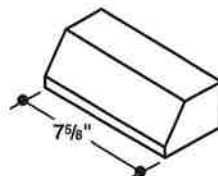
KerbEdge



Stock: Wirecut FR

CATALOG STRETCHER WATERTABLES

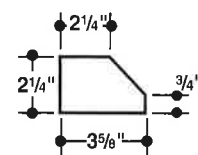
WT-1 Splay



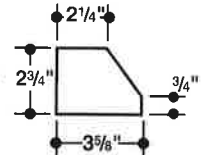
STRETCHER



CORNER
Left or Right

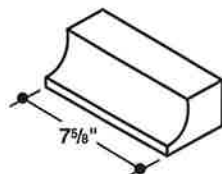


MODULAR



OVERSIZE

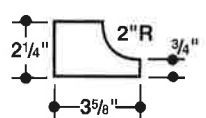
WT-3 Cove



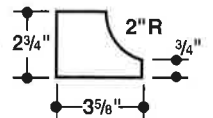
STRETCHER



CORNER
Left or Right



MODULAR



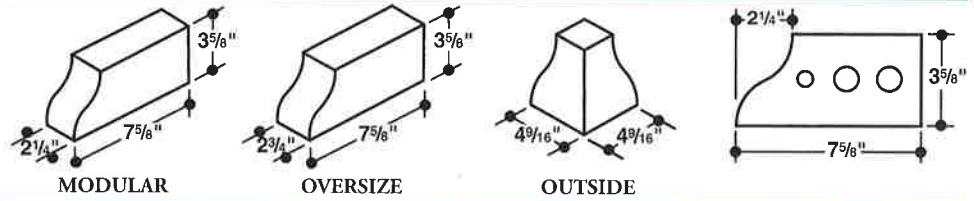
OVERSIZE

ESTIMATING HINT:

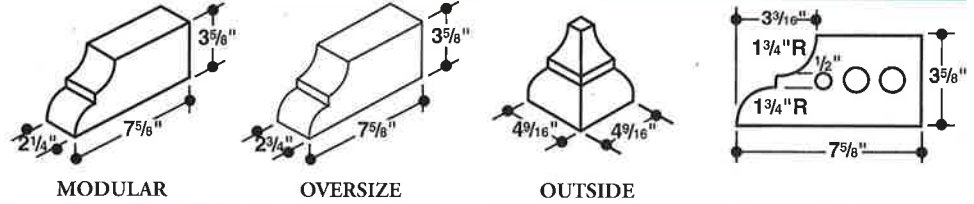
Figure all stretcher watertables at 1.5 per linear foot.

CATALOG ROWLOCK WATERTABLES

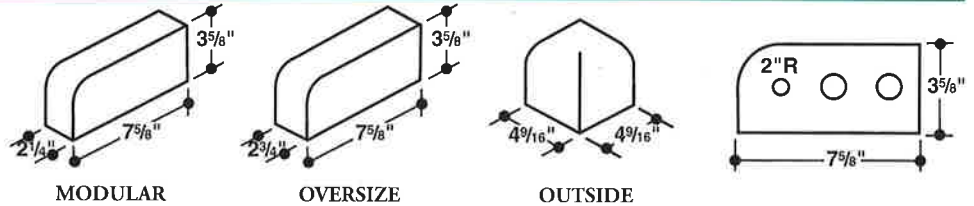
RWT-1



RWT-2

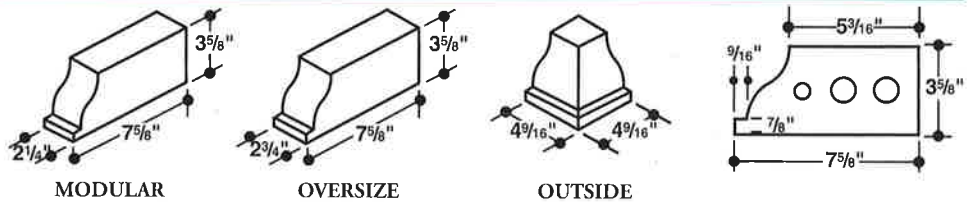


RWT-3

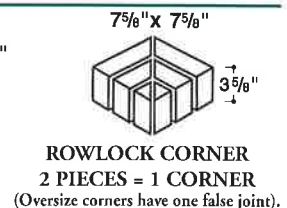
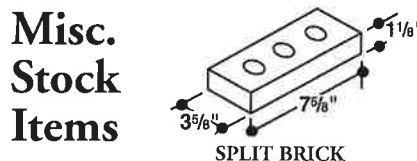
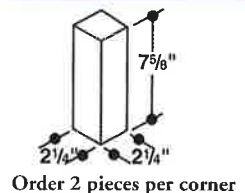
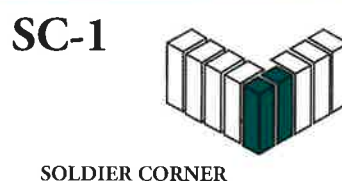
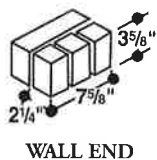
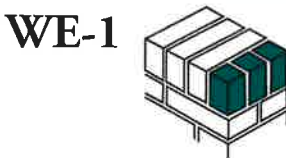
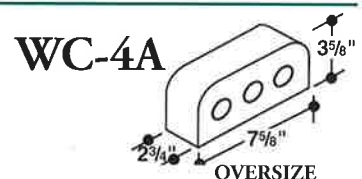
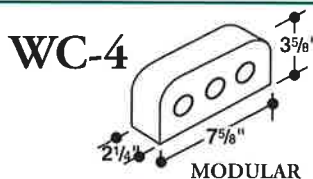
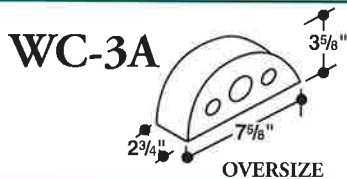
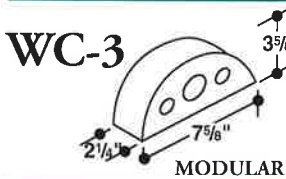
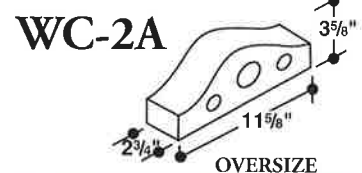
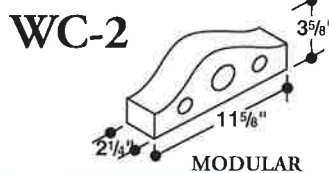
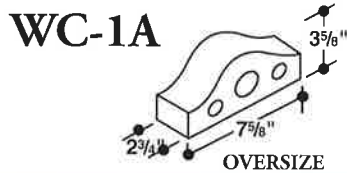
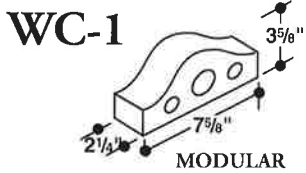


RWT-5

ESTIMATING HINT:
Figure rowlock watertables at 4.5 per linear foot in modular and 4 per linear foot in oversize.



CATALOG WALL COPING & MISC.



ESTIMATING HINTS: Figure rowlock coping at 4.5 per linear foot in modular and 4 per linear foot in oversize. **Note:** Remember to specify "end" when ordering wall coping ends. Normally, surface coating appears only on the headers and top bed surface on standard wall coping shapes. Solid ends special order - call for quote.

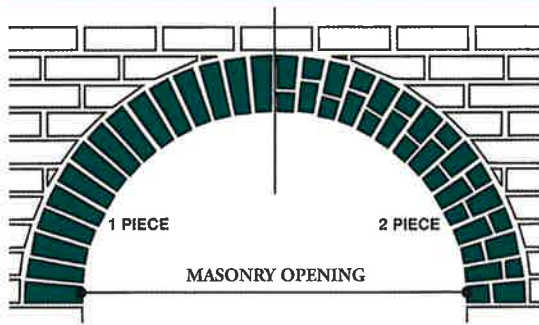
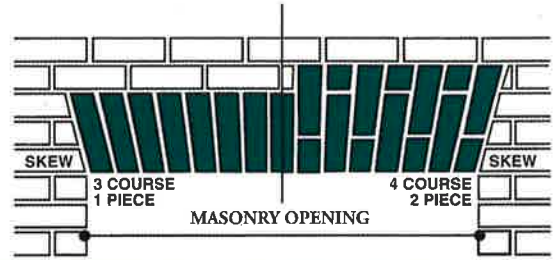
CUSTOM ARCHES

Custom Jack Arch

Information needed:

- 1 - Height=H
- 2 - Masonry Opening=MO
- 3 - One, two or three pieces?
- 4 - Is a specific skew angle required? Otherwise the angle will be about sixty-five degrees

Remember each piece is different and will fit in only one spot in the arch.



Semi-Circular Arch

Information needed:

- 1 - Height=H
- 2 - Radius=R
- 3 - Masonry Opening=MO (MO should be 2 x the radius)
- 4 - One, two or three pieces?
- 5 - Is bottom exposed, if so, what is the depth through the wall?
- 6 - Is the arch to be bonded (patterned joint) if the bottom is exposed?

Remember in a semi-circular arch the pieces are interchangeable.

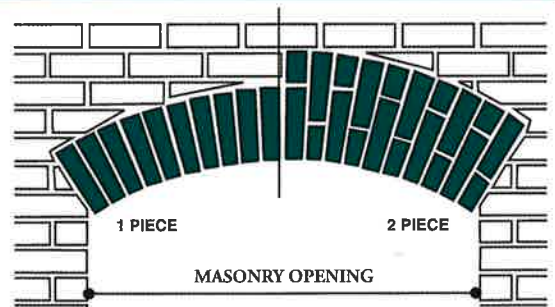
If customer wants an exposed bottom arch that is bonded (patterned joint) on the bottom side, the price of the arch will be greater than the standard semi-circular arch.

Segmental Arch

Information needed:

- 1 - Height=H
- 2 - Radius=R
- 3 - Masonry Opening=MO
- 4 - One, two or three pieces?
- 5 - Is bottom exposed, if so, what is the depth through the wall?
- 6 - Is the arch to be bonded if the bottom is exposed?

Remember in a segmental arch the pieces have the same taper; therefore, all the pieces are interchangeable.



Elliptical Arch

Information needed:

- 1 - Height=H
- 2 - Rise=R (the rise must be measured in several places along the MO)
- 3 - Masonry Opening=MO
- 4 - One, two or three pieces?
- 5 - Is bottom exposed, if so, what is the depth through the wall?
- 6 - Is the arch to be bonded if the bottom is exposed?
- 7 - A drawing is needed for this arch

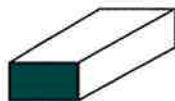
All of the pieces are different and it is important to keep the arch in its proper order. Due to the complexity of this arch, it requires special pricing.

ARCH NOTES: If any custom arch is to be exposed on both sides of wall, laying 2 arches back-to-back will not give you a bonded pattern. Please specify if bottom of arch is to be exposed, and if so, will it be exposed more than 5/8"? All arches feature one face and no reveal. Jack arch standard skew angle is 65 degrees. All custom arches require approved drawing for special quotations. Solid arches will cost extra.

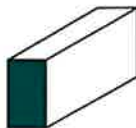
VARIED BRICK POSITIONS



STRETCHER



FLAT HEADER



ROWLOCK HEADER



ROWLOCK STRETCHER



SOLDIER



SAILOR

(See reference guide & guidelines on back)

Reference Guide

More than any other feature, special shape brick and arches add "curb appeal" to any structure, be it a new home or an office building. Special shapes will turn your design into a work of art! Our dedicated shapes department can turn your dreams into reality. The most popular brick shapes are kept in stock. Others may be ordered from this catalog or specially designed and made to your specifications. The following are our program details.

STANDARD PRODUCTION SHAPES - Stock items

There are five standard production shapes: Ogee Headers, Ogee Rowlocks, Stretcher Watertables (two styles) and Angle Stretchers.

There is one standard production arch: New Concept Arch.

These shapes and arch are the most popular and are produced for quick delivery.

Allow 14 working days for delivery when not in stock.

Stock colors are priced less and subject to our industry leading Shapes Guarantee (see Shapes Guarantee).

Non-stock colors carry a premium charge equaling the price levels of "catalog" shapes.

CATALOG SHAPES — Non-stock items

There is a wide variety of shapes that are featured in this catalog but not produced as a stock item.

The normal lead time on catalog shapes is 6 weeks.

CUSTOM SHAPES — Customized by design

These are shapes created from imagination or classic forms that are not detailed in this catalog.

We encourage this kind of creativity but require detailed drawing approved by the general contractor or architect before proceeding with production.

Custom orders will be priced on an individual basis. After purchase order has been placed, lead time is 10 to 12 weeks.

If you have any question about your brick or special needs, please call:

Local market call 548-7106 or 800-721-7538 or Distributor market call 800-95-BRICK

Order Guidelines

- On standard production shapes and arches - specify brick type, brick color, and firm order quantity.
- Custom shapes require full-scale drawings, approved by general contractor and architect. All custom shapes will be quoted on an individual basis.
- Packaging of watertables and A-45's are on a separate pallet from other shapes for better customer satisfaction.
- Jack arches can be packaged in wooden boxes upon request to protect from damage. There is a \$50 charge per arch for this packaging process.
- Custom arch pieces are marked on back to keep pieces in proper order.
- A minimum order amount of \$150 per order applies to all non-standard production shapes. This applies to re-orders and "add-on" orders after original orders have been placed.
- Shape orders may not be canceled or altered after production has begun.
- Special shape orders will be shipped complete with the first delivery of face brick after shapes are produced and ready for delivery. Exceptions must be agreed upon at the time the order is placed.
- Color and texture of all shapes may vary slightly from the face brick.
- Shapes will be cored or solid at Pine Hall's option unless otherwise specified.
- Regarding jack arches - if bottom of arch is to be exposed, inform at time of placing order.
- Since shapes are made per order, no shapes can be returned for credit.

Shapes Guarantee

All standard production shapes and arches in our stock colors can be packaged for pick up or delivery within one to two days from the receipt of your order. If standard production shape items or colors are not in stock and you need them, Pine Hall's commitment is to make them available for pick up or delivery within fourteen working days from the receipt of your order or the shapes will be half price. No one in the industry makes such an offer except...

Pine Hall Brick – The Mark of Enduring Quality.™

2701 Shorefair Drive, P.O. Box 11044, Winston-Salem, NC 27116-1044 1-800-95-BRICK or 336-721-7500



www.pinehallbrick.com

